

Work Order ID 103774

June-26-13 7:57:07 AM

103774

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Item ID: D4279-9

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: End Mesh. Basket

Start Date: 6/26/13 Start Qty: 6.00

6

Cust Item ID:

Required Date: 7/03/13 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: ML5 Date: 13 06-26 Tooling:

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4279	B

100		0.00							
-----	--	------	--	--	--	--	--	--	--

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg

Dwg Rev: B

Prog Rev: B

2-Deburr if necessary

6 φ Ac
13.06.26

110		0.00							
-----	--	------	--	--	--	--	--	--	--

110

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

CUT OUTS WILL BE CUT BY WELDERS WHEN INSTALL ON BASKET

6 φ Ac
13.06.26

120		0.00							
-----	--	------	--	--	--	--	--	--	--

120

QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

CUT OUTS WILL BE CUT BY WELDERS WHEN INSTALL ON BASKET

6

0.00
2.13
13.6.26

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Item ID: D4279-9

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: End Mesh. Basket

Start Date: 6/26/13 Start Qty: 6.00

6

Cust Item ID:

Required Date: 7/03/13 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: WA007

0.00

130

Packaging

Memo

0.00

Packaging

STOCK IN BASKET CELL

6x

13-06-27

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

13-06-27

13-06-27

Picklist Print

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Work Order ID: 103774

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Parent Item: D4279-9

D4279-9

Parent Item Name: End Mesh. Basket

Start Date: 6/26/13

Required Date: 7/03/13

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A 10.11.12 new issue DD verf:EC
11.01.20 AS PER DWG REV.B DD verf:EC

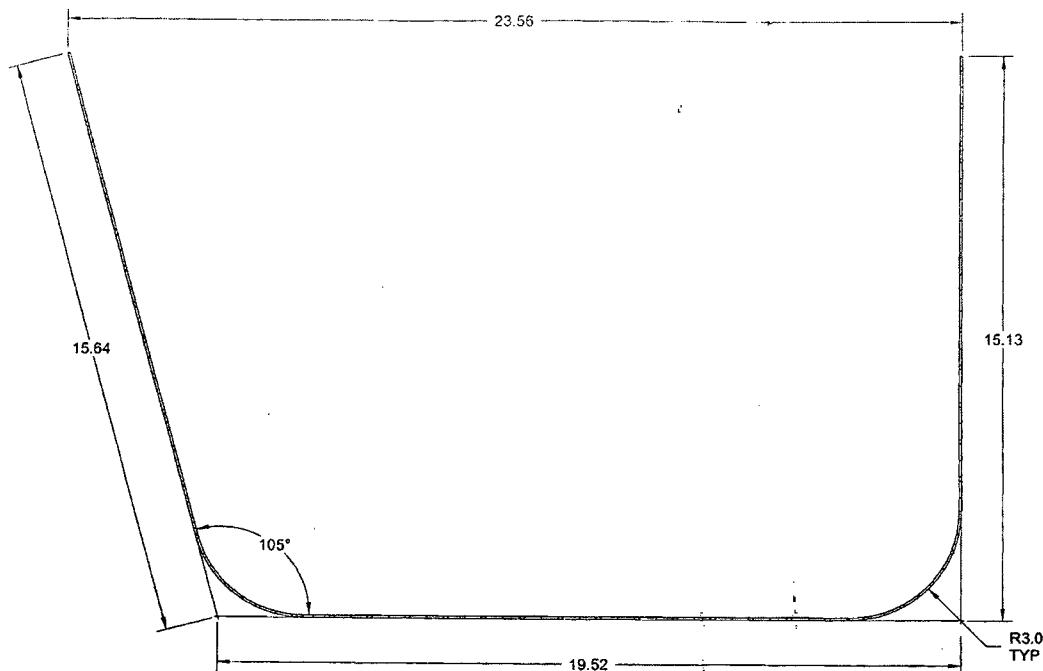
IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased		No		100	sf	1,499.735	1.76	11.11579			
M304EX0 75-16F										**		13.06-26	
Expanded Metal Flat SS													

SWA
B 626

Location	Loc Qty	Loc Code
MAT	176.2791180	
125113	176.279118	
WA	209	
125457	209	
WA007	1114.456526	
123448	15.96	
125457	4.691526	
125605	480	
M126052	613.805	

11.12



SHOP COPY
RETURN
ENGINEER
CONTROL COPY
SUBJECT TO / COMMENT
WITHOUT
WORK
103774 MJS
1306-26

RELEASED
2010-12-06
MD

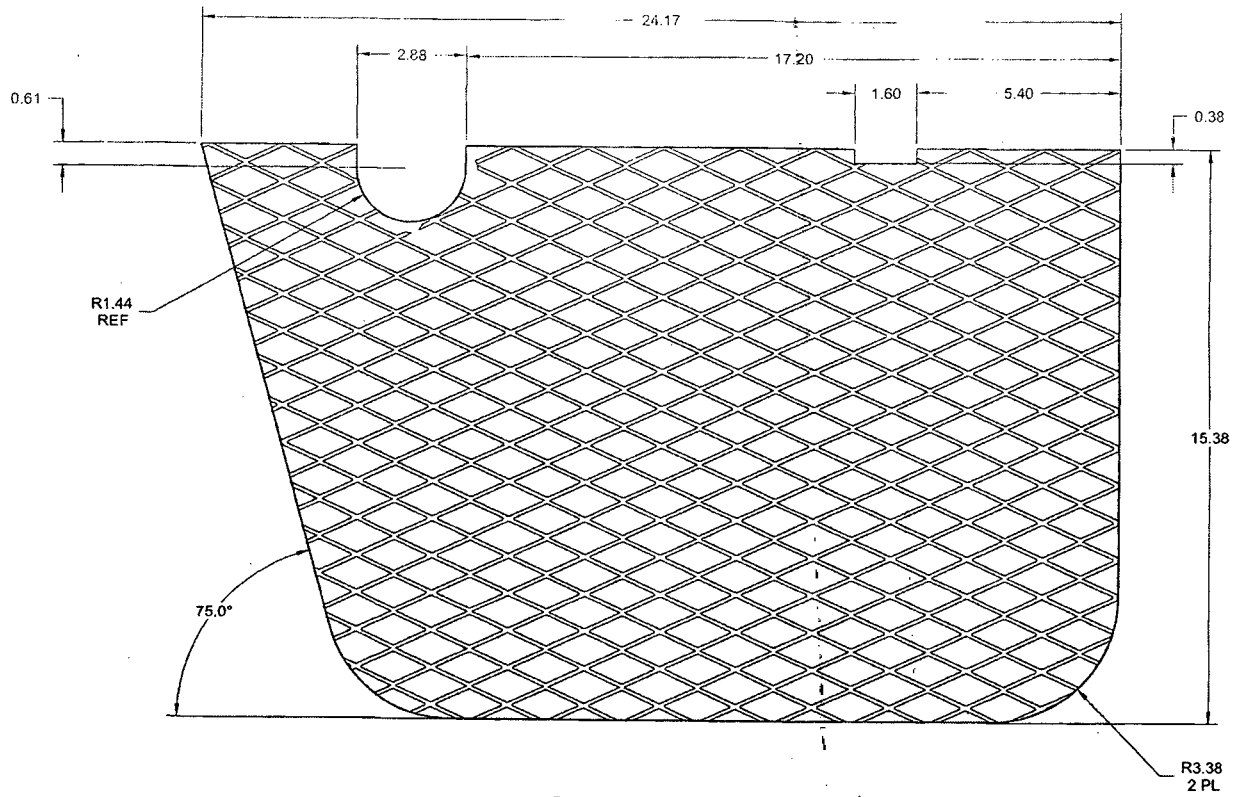
D4279-1 MESH - BASE

NOTES:

- 1) MATERIAL: MAKE FROM D4279-1F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE D4279-1F
- 8) PRE-FORMING OF MESH PER SHOP OPTION, THIS VIEW MAY BE USED FOR REF ONLY.

B	-3F: 6.50 WAS 20.80 (B5-4); REDESIGN -9 (SHT 7); ADD -11/-11F (SHT 8/9); 48.0 WAS 50.50 (C2-2, C7-9), CUTOUTS ON -9 NOW TRIMMED ON INSTALL (A6-6)	CP	10.11.30
A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	JPH	DRAWING NO.	REV. B
MFG. APPR.	JPH	D4279	SHEET 1 OF 9
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	MESH - BASKET	NTS
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103774



D4279-9 END MESH, BASKET

RELEASED
2010-12-06
WMD

- NOTES:**
- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M394EX0.75-16F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 EXCEPT ON XX.XX DIMS ± 0.06 .
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.22 lbs

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D4279	SHEET 7 OF 9
APPROVED		TITLE	SCALE
DE APPR.		MESH - BASKET	NTS
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